SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AIRCRAFT RUBBER HOSE

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SPECIFICATION: MIL-DTL-6000

PART NUMBER: M6000-XX-YYYZZ WHERE: XX = SIZE CODE PER TABLE 1

> YYY = LENGTH IN FEET ZZ = LENGTH IN INCHES

eg: M6000-16-00610 = 1 INCH INSIDE DIAMETER HOSE THAT IS 6 FEET 10 INCHES LONG (ORDER AND STOCK UNDER THIS PART NUMBER)

Oi	Nominal hose size		Inside diameter (ID)		Outside diameter (OD)	
Size code	Inches fraction	Inches decimal (mm)	Minimum inches (mm)	Maximum inches (mm)	Minimum inches (mm)	Maximum inches (mm)
04	1/4	.250 (6.35)	.234 (5.94)	.266 (6.76)	.563 (14.30)	.625 (15.88)
05	5/16	.313 (7.95)	.297 (7.54)	.328 (8.33)	.625 (15.88)	.688 (17.48)
06	3/8	.375 (9.53)	.359 (9.12)	.391 (9.93)	.688 (17.48)	.750 (19.05)
08	1/2	.500 (12.70)	.484 (12.29)	.516 (13.11)	.813 (20.65)	.875 (22,23)
10	5/8	.625 (15.88)	.609 (15.47)	.641 (16.28)	.938 (23.83)	1.000 (25.40)
12	3/4	.750 (19.05)	.734 (18.64)	.766 (19.46)	1,063 (27.00)	1.125 (28.58)
14	7/8	.875 (22.23)	.844 (21.44)	.906 (23.01)	1.188 (30.18)	1.250 (31.75)
16	1	1.000 (25.40)	.969 (24.61)	1.031 (26.19)	1.313 (33.35)	1.375 (34.93)
20	1-1/4	1.250 (31.75)	1.219 (30.96)	1.281 (32.54)	1.625 (41.28)	1.750 (44.45)
24	1-1/2	1.500 (38.10)	1.469 (37.31)	1.531 (38.89)	1.875 (47.63)	2.000 (50.80)
28	1-3/4	1.750 (44.45)	1.734 (44.04)	1.766 (44.86)	2.125 (53.98)	2.250 (57.15)
32	2	2.000 (50.80)	1.969 (50.01)	2.031 (51.59)	2.375 (60.33)	2.500 (63.50)
40	2-1/2	2.500 (63.50)	2.469 (62.71)	2.531 (64.29)	2.875 (73.03)	3.000 (76.20)
48	3	3.000 (76.20)	2.969 (75.41)	3.031 (76.99)	3.375 (85.73)	3.500 (88.90)
56	3-1/2	3.500 (88.90)	3.469 (88.11)	3.531 (89.69)	3.938 (100.03)	4.063 (103.20)
64	4	4.000 (101.60)	3.969 (100.81)	4.031 (102.39)	4.438 (112.73)	4.563 (115.90)

TABLE 1



Α	NEW ISS	SUE		SAD	21.12.01		
REV.			DESCRIPTION	BY	DATE		
DESIG	4	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
DRAW	V	SAD					
CHECK	ED	RF	DRAWING NO.		REV. A		
MFG. A	PPR.	DD	M-M6000		SHEET 1 OF 1		
APPRO	VED	CP	TITLE		SCALE		
DE APP	PR.	CP (1)	HOSE, RUBBER, AIR	CRAF	T NTS		
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